

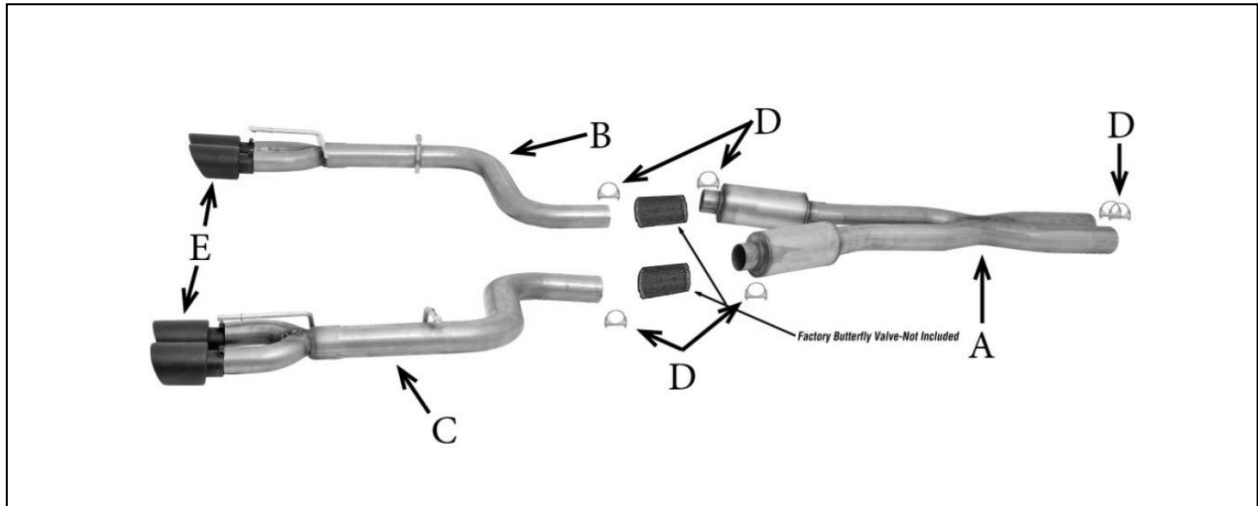


PERFORMANCE EXHAUST SYSTEMS

Installation Instructions

Cat-Back Stainless Dual Rear Exhaust System
Dodge Challenger Hellcat / Scatpack 6.2L / 6.4L
Manual Transmission Only

Part #617010-B



ITEM	PART	QUANTITY	DESCRIPTION
A	999700908S	1	3.0" Stainless X-Pipe / Muffler Assembly
B	999700909S	1	3.0" Stainless Driver side tailpipe / Dual Tip Assembly
C	999700910S	1	3.0" Stainless Passenger side tailpipe / Dual Tip Assembly
D	5758	6	2.75" Clamp
E	500417-B	4	4" Round Slash Cut Double Wall Tip

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #617010

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, first you must remove the factory cross member under the X pipe. Then unbolt and remove driver side tailpipe at the flange. Now unbolt and cut tack welds on factory clamps at the X pipe and carefully remove factory exhaust, save clamps for new exhaust installation. The 2.75" clamps are included in case you can't use the factory clamps. Leave all rubber grommets on hangers. Use WD-40 to help remove hangers.



3. once you have removed the factory exhaust you will need to cut off the factory butterfly valves at specific locations. **Figure 1:** measure 6" inches from behind the driver's side muffler and cut



Figure 2: measure 5" inches from behind the passenger side muffler and cut



Figure 3: measure 5" inches from behind the driver's side valve and cut



Figure 4: measure 6.5" inches from behind the passenger side valve and cut



4. Install X pipe assembly #A assembly on to your front factory pipes and secure with factory clamps. Re-install factory cross member. Use a jack stand to support mufflers. Do not tighten. Install valves with supplied clamps Do not tighten



5. Install driver side tailpipe/dual tip assembly #B. Insert all grommets. Secure tailpipes with clamp #D. Do not tighten



6. Install passenger side tailpipe/dual tip assembly #C. Insert all welded hangers into rubber grommets. Secure tailpipe with clamp #D. Do not tighten. Now go back and make sure the first two mufflers in the middle are level.



7. Install Gibson Tips. Slip on and adjust to your liking. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**